

HEAT TREATMENT & FINAL FINISH

SEPT. 16, 1942

PHYSICAL PROPERTIES

REVISIONS

Y.P.

1

3-1-43

T.S.

2

9-28-43

EL.2

RED.

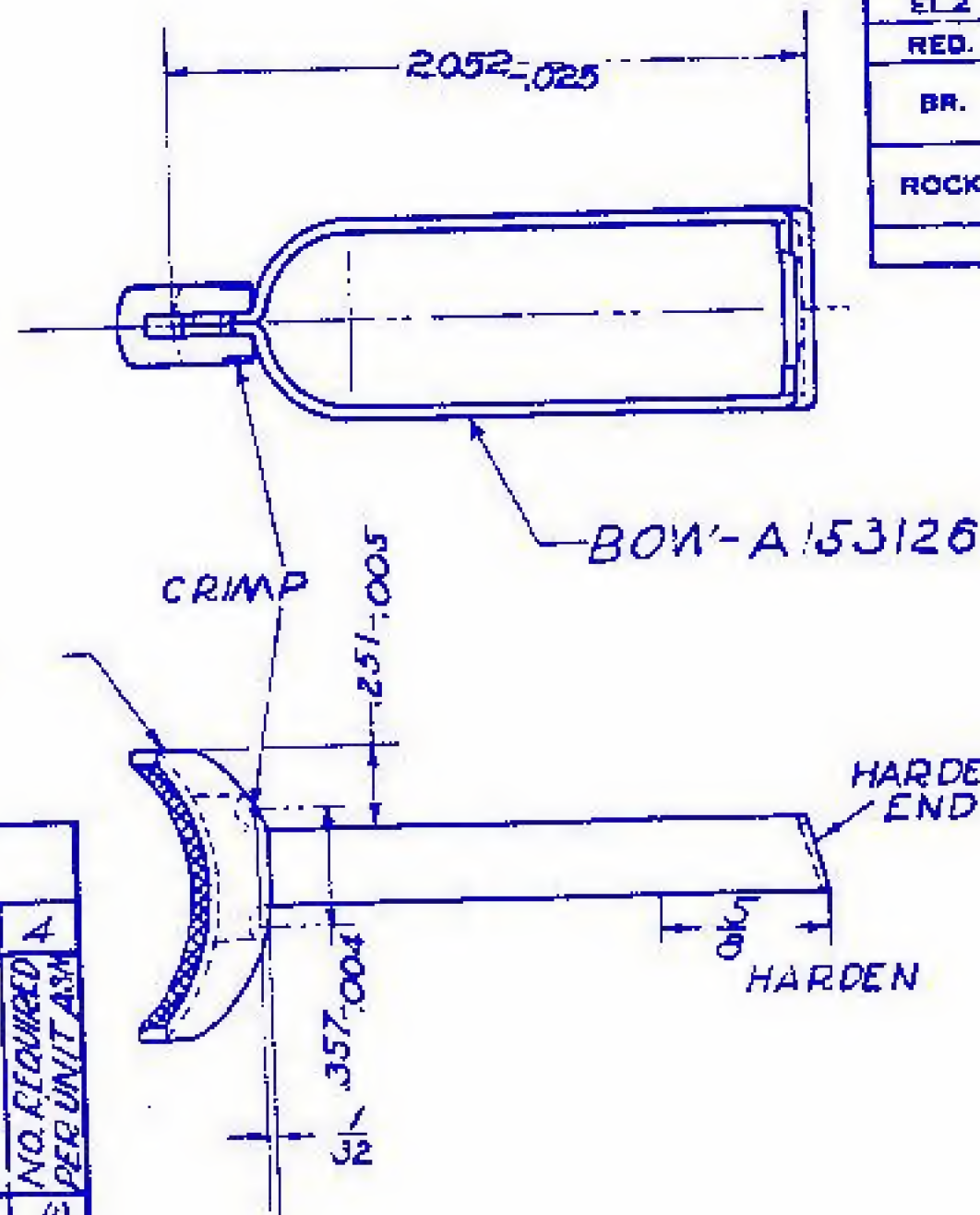
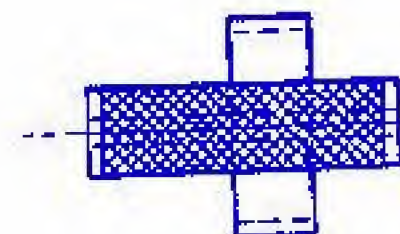
BR.

ROCK.

DRG. PERTAINS TO

42-2

45APM/IAI



PIECE A153127

LIST OF COMPONENTS

LINE NUMBER	2	3	4
	DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT	NO. REQUIRED PER UNIT ASM
1	B147780	TRIGGER ASSEMBLY	1
2		COMPOSED OF:	
3	A153126	1-BOW, TRIGGER	*
4	A153127	1-PIECE, FINGER	*
5			

*WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES

TRIGGER ASSEMBLY B147780-2
FOR STANDARD DESIGN SEE B8604

SPRINGFIELD ARMORY

B147780

OPTSMAN E.C.P. TRACER M.P. L.DG. OPTSMAN E.C.P.
CHECKER J.F.O.B. CHIEF OPTSMAN

SUBMITTED: S. Ambrose
ORD. ENG. ORG. DEPT.
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:

12.11.42 J. L. S. Jr.
ORD. ENG. ORG. DEPT.
ORDNANCE DEPT., U.S.A.

PHYSICAL

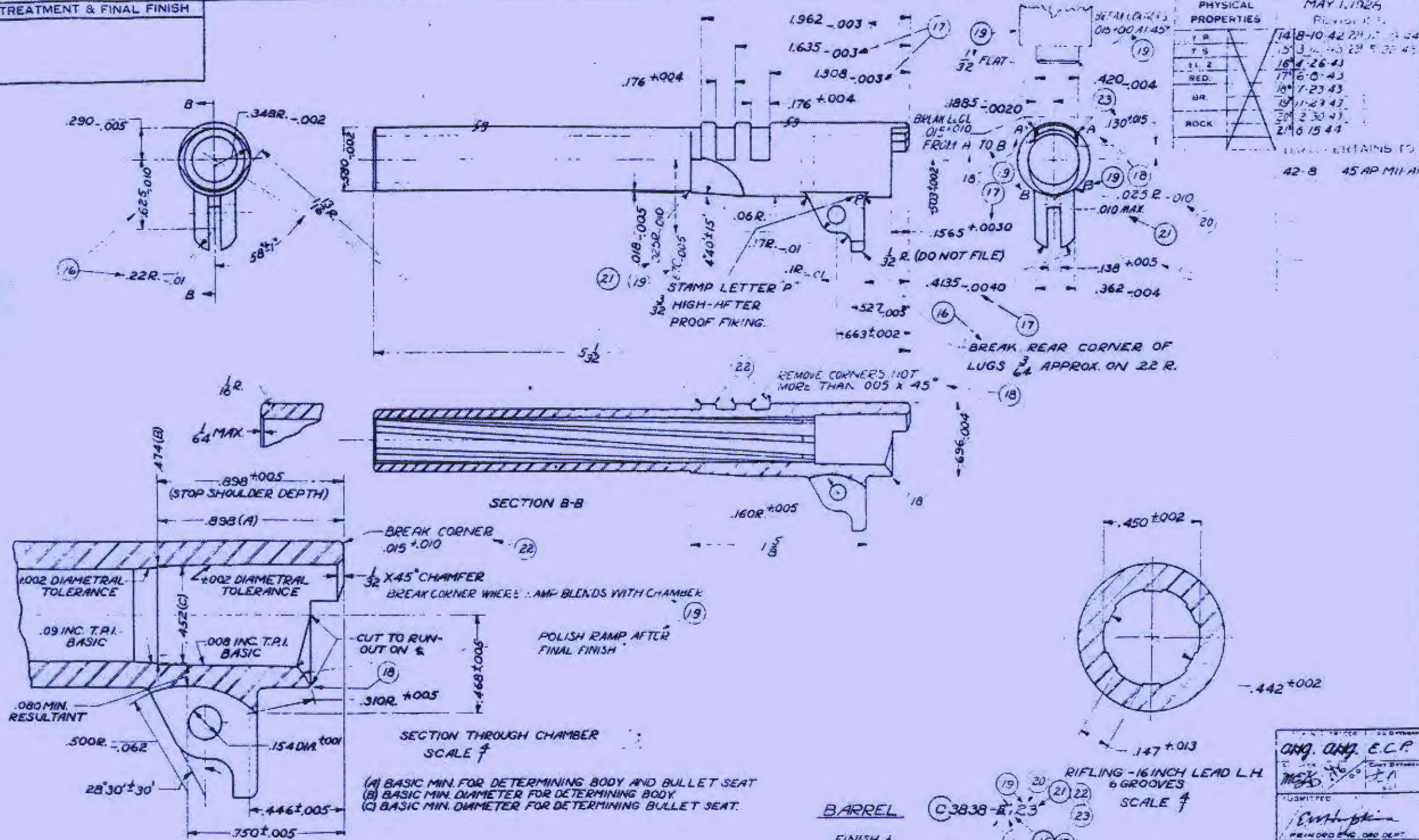
MAY 1, 1925

Figure 4.20.11

7 B
7 S
11 Z
RED
HR.
ROCK

1944-1945 10

42-8 45 AP M.H.A.



TOLERANCE $\pm .01$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED

SUPERSEDES OLD TRACING C3838 UNDER REVISION DATE OF AUGUST 10, 1942.

BARREL

FINISH

RIFLING - 16 INCH LEAD L.H.
6 GROOVES
SCALE 4

SCALE 7

SPRINGFIELD ARMCRY

C-3838

QING QING E.C.P.

C	174	160	East Street
	174	160	174

100-443887-100

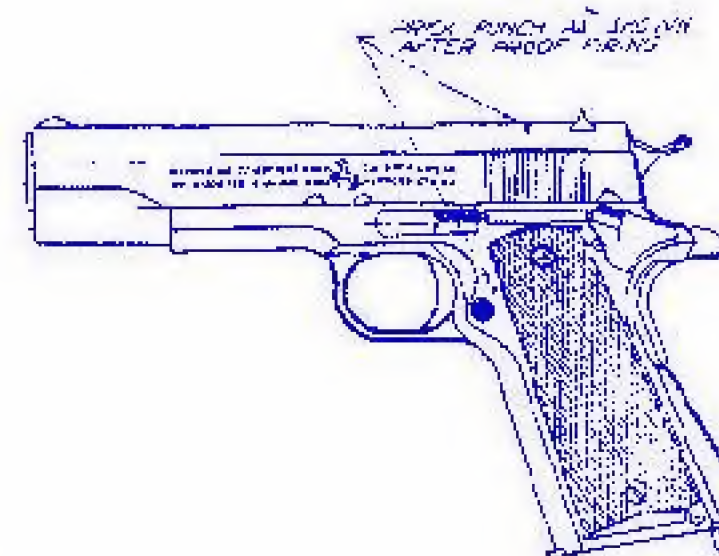
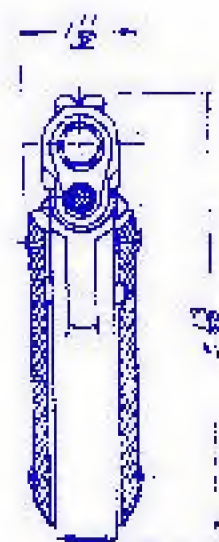
Euphorbia

PERIODIC ENG. DRG. DEPT.
195-24

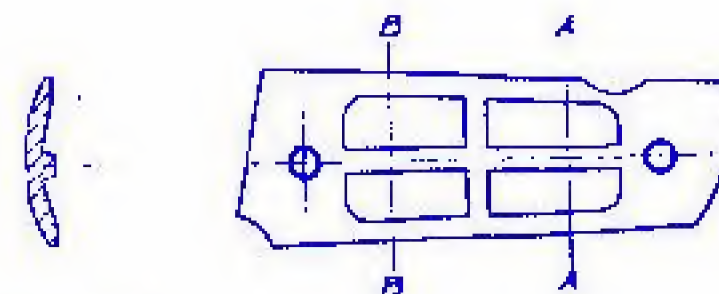
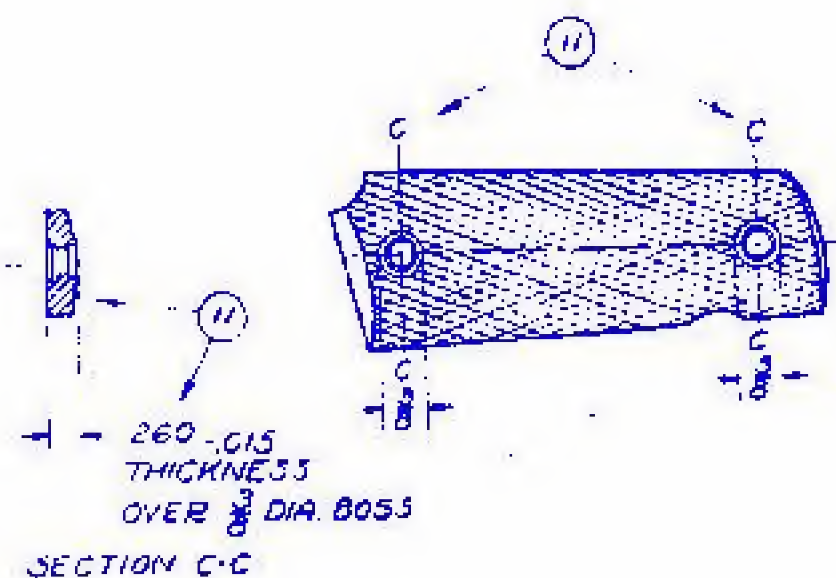
CONFIDENTIALITY

DATE: 08/23/2007

ORDNANCE DEPT. U. S. A.

[illegible]

HEAT TREATMENT & FINAL FINISH



SECTION B-B

SECTION A-A

NOTES: - FOR DIMENSIONS SEE DRG. OF WOOD STOCK.
INSIDE RECESSES MAY VARY SUBJECT TO
APPROVAL OF CONTRACTING OFFICER.

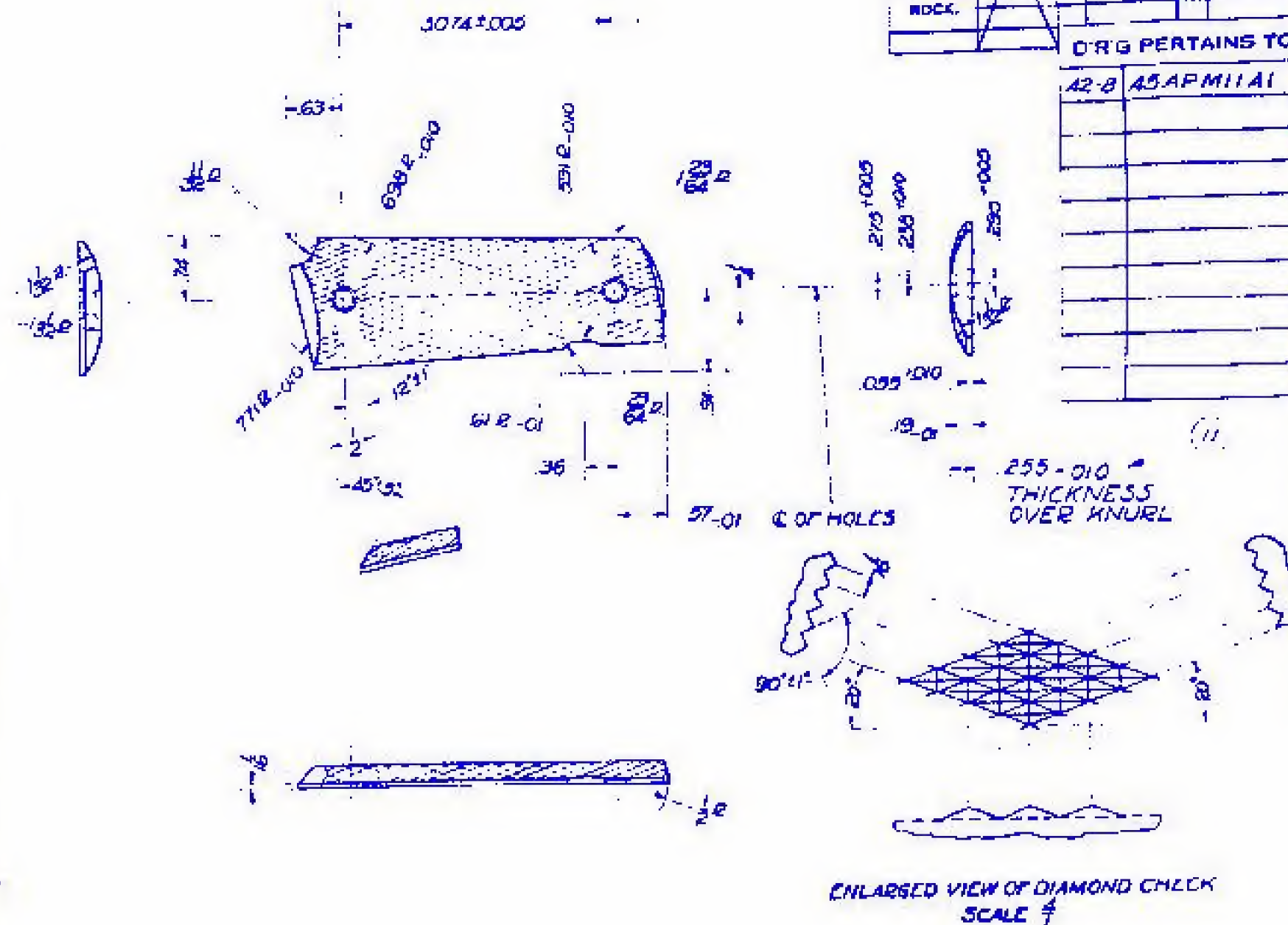
STOCK RIGHT HAND PLASTIC (C64062-1)

TOL. RANGE \$0.1 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED
SUPERSEDES OLD TRACING C64062 UNDER REVISION DATE OF SEPT. 5, 1942

PHYSICAL PROPERTIES		JAN. 15, 1936	
		REVISIONS	
Y. P.	X	NO	4-5-42
T. B.		11	9-6-44
CL. 2			
RPO.			
BR.			
ROCK.			
		THIS PERTAINS TO	

ORG PERTAINS TO

12-A 45AFM11A1



STOCK, RIGHT HAND, WOOD

(C 64062-1)

OPTIONAL
CHECKING MAY BE NOT PRESSED
SCALE $\frac{4}{1}$

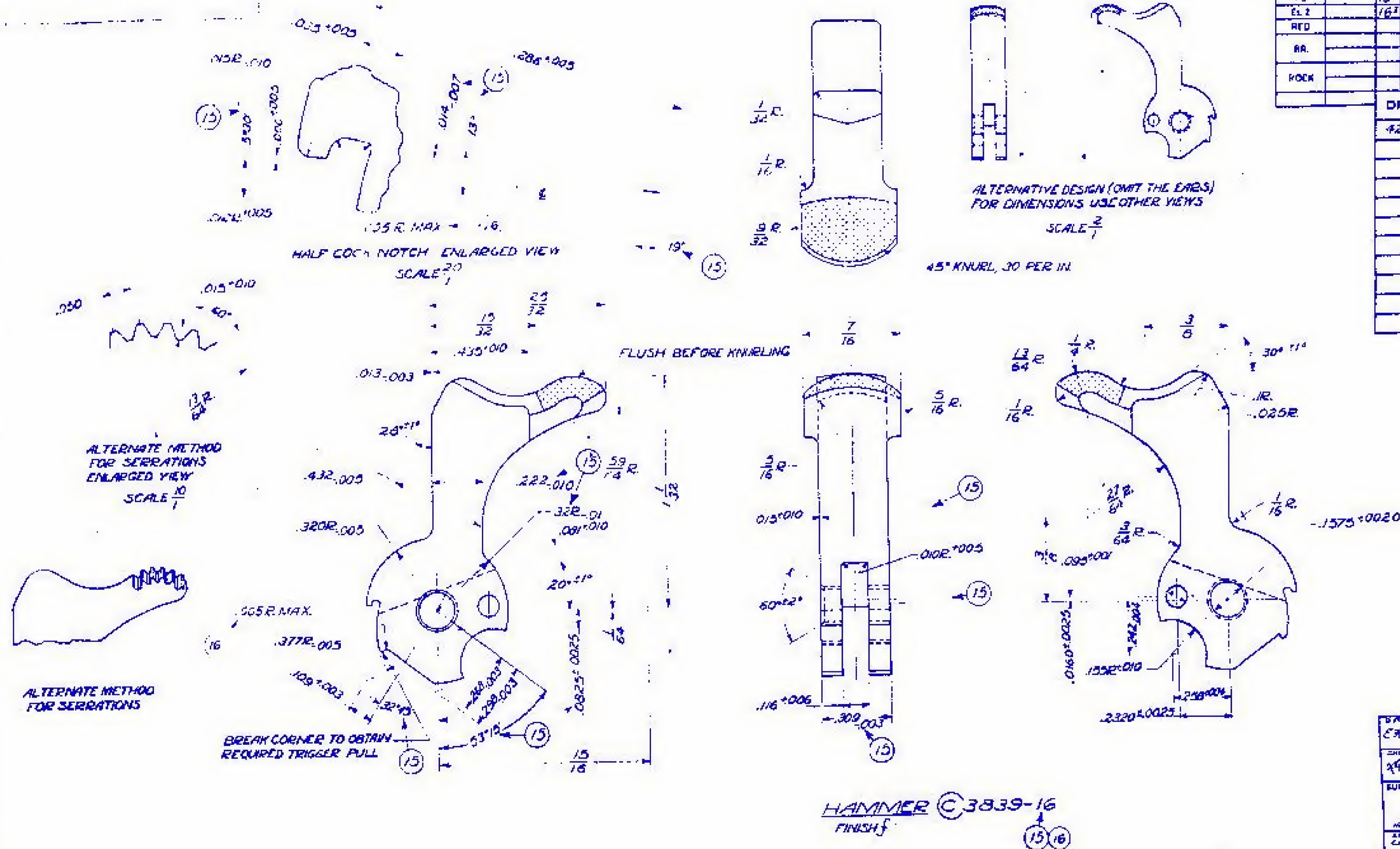
SPRINGFIELD ARMORY

SCALE $\frac{1}{4}$

C-64062

OFFICER	PRICER	LOG DIVISION
<i>W.H.</i>	<i>W.H.</i>	<i>E.C.P.</i>
CHECKER	<i>W.H.</i>	<i>W.H.</i>
<i>9708</i>		
SUBMITTED		
<i>W.H. [Signature]</i>		
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE		
<i>W.H. [Signature]</i>		
ORDNANCE DEPT. U. S. A.		

MEAL	START & FINAL FINISH
1	10:00 AM - 11:00 AM
2	11:00 AM - 12:00 PM
3	12:00 PM - 1:00 PM
4	1:00 PM - 2:00 PM
5	2:00 PM - 3:00 PM
6	3:00 PM - 4:00 PM
7	4:00 PM - 5:00 PM
8	5:00 PM - 6:00 PM
9	6:00 PM - 7:00 PM
10	7:00 PM - 8:00 PM
11	8:00 PM - 9:00 PM
12	9:00 PM - 10:00 PM
13	10:00 PM - 11:00 PM
14	11:00 PM - 12:00 AM
15	12:00 AM - 1:00 AM
16	1:00 AM - 2:00 AM
17	2:00 AM - 3:00 AM
18	3:00 AM - 4:00 AM
19	4:00 AM - 5:00 AM
20	5:00 AM - 6:00 AM
21	6:00 AM - 7:00 AM
22	7:00 AM - 8:00 AM
23	8:00 AM - 9:00 AM
24	9:00 AM - 10:00 AM
25	10:00 AM - 11:00 AM
26	11:00 AM - 12:00 PM
27	12:00 PM - 1:00 PM
28	1:00 PM - 2:00 PM
29	2:00 PM - 3:00 PM
30	3:00 PM - 4:00 PM
31	4:00 PM - 5:00 PM
32	5:00 PM - 6:00 PM
33	6:00 PM - 7:00 PM
34	7:00 PM - 8:00 PM
35	8:00 PM - 9:00 PM
36	9:00 PM - 10:00 PM
37	10:00 PM - 11:00 PM
38	11:00 PM - 12:00 AM
39	12:00 AM - 1:00 AM
40	1:00 AM - 2:00 AM
41	2:00 AM - 3:00 AM
42	3:00 AM - 4:00 AM
43	4:00 AM - 5:00 AM
44	5:00 AM - 6:00 AM
45	6:00 AM - 7:00 AM
46	7:00 AM - 8:00 AM
47	8:00 AM - 9:00 AM
48	9:00 AM - 10:00 AM
49	10:00 AM - 11:00 AM
50	11:00 AM - 12:00 PM
51	12:00 PM - 1:00 PM
52	1:00 PM - 2:00 PM
53	2:00 PM - 3:00 PM
54	3:00 PM - 4:00 PM
55	4:00 PM - 5:00 PM
56	5:00 PM - 6:00 PM
57	6:00 PM - 7:00 PM
58	7:00 PM - 8:00 PM
59	8:00 PM - 9:00 PM
60	9:00 PM - 10:00 PM
61	10:00 PM - 11:00 PM
62	11:00 PM - 12:00 AM
63	12:00 AM - 1:00 AM
64	1:00 AM - 2:00 AM
65	2:00 AM - 3:00 AM
66	3:00 AM - 4:00 AM
67	4:00 AM - 5:00 AM
68	5:00 AM - 6:00 AM
69	6:00 AM - 7:00 AM
70	7:00 AM - 8:00 AM
71	8:00 AM - 9:00 AM
72	9:00 AM - 10:00 AM
73	10:00 AM - 11:00 AM
74	11:00 AM - 12:00 PM
75	12:00 PM - 1:00 PM
76	1:00 PM - 2:00 PM
77	2:00 PM - 3:00 PM
78	3:00 PM - 4:00 PM
79	4:00 PM - 5:00 PM
80	5:00 PM - 6:00 PM
81	6:00 PM - 7:00 PM
82	7:00 PM - 8:00 PM
83	8:00 PM - 9:00 PM
84	9:00 PM - 10:00 PM
85	10:00 PM - 11:00 PM
86	11:00 PM - 12:00 AM
87	12:00 AM - 1:00 AM
88	1:00 AM - 2:00 AM
89	2:00 AM - 3:00 AM
90	3:00 AM - 4:00 AM
91	4:00 AM - 5:00 AM
92	5:00 AM - 6:00 AM
93	6:00 AM - 7:00 AM
94	7:00 AM - 8:00 AM
95	8:00 AM - 9:00 AM
96	9:00 AM - 10:00 AM
97	10:00 AM - 11:00 AM
98	11:00 AM - 12:00 PM
99	12:00 PM - 1:00 PM
100	1:00 PM - 2:00 PM
101	2:00 PM - 3:00 PM
102	3:00 PM - 4:00 PM
103	4:00 PM - 5:00 PM
104	5:00 PM - 6:00 PM
105	6:00 PM - 7:00 PM
106	7:00 PM - 8:00 PM
107	8:00 PM - 9:00 PM
108	9:00 PM - 10:00 PM
109	10:00 PM - 11:00 PM
110	11:00 PM - 12:00 AM
111	12:00 AM - 1:00 AM
112	1:00 AM - 2:00 AM
113	2:00 AM - 3:00 AM
114	3:00 AM - 4:00 AM
115	4:00 AM - 5:00 AM
116	5:00 AM - 6:00 AM
117	6:00 PM - 7:00 PM
118	7:00 PM - 8:00 PM
119	8:00 PM - 9:00 PM
120	9:00 PM - 10:00 PM
121	10:00 PM

[illegible]

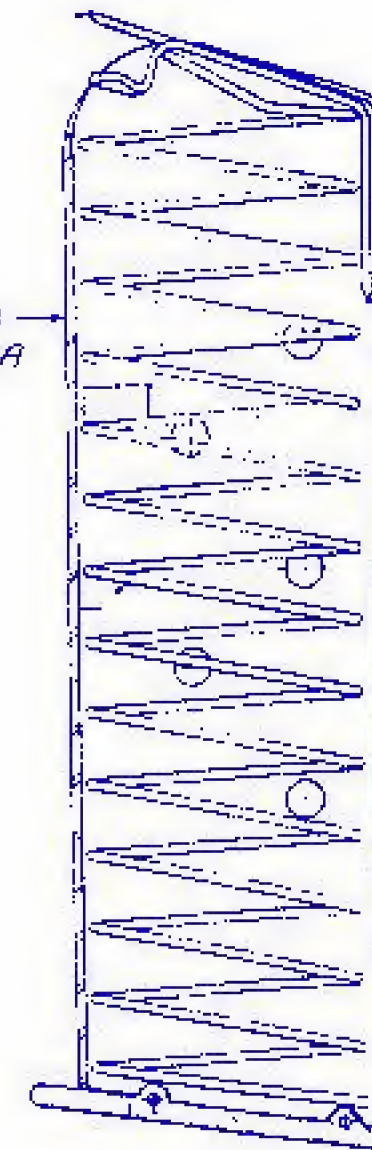
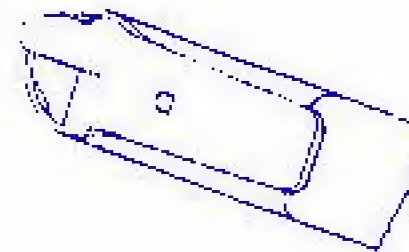
TOLERANCE $\pm .01$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED
SUPERSEDES OLD TRACING C3839 UNDER REVISION DATE OF MARCH 8, 1944

SCALE $\frac{4}{1}$ c3839

DATE EAC	TRACES E.C.C.	LOG OFFICER E.C.V.
CHECKER XPL	MC %	CHIEF OF ORDNANCE JH
SUBMITTED		
<p><i>Forwaded...</i></p> <p>NO ORDNANCE DEPT</p> <p>APPROVED BY ORDER OF THE CHIEF OF ORDNANCE</p> <p><i>T. H. H. H. H.</i></p> <p>BY CHIEF OF ORDNANCE</p> <p>ORDNANCE DEPT U.S.A.</p>		

HEAT TREATMENT & FINAL FINISH

NOTE: MINIMUM 1" DISTANCE
BETWEEN RELEASE BETWEEN
1/2" AND 3/4" FROM TOP OF BREACH
BLOCK CLEARANCE CUT.



LIST OF COMPONENTS

1	2	3	4
DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT		NO. OF COMPONENTS TO BE USED
1	CB694	MAGAZINE ASSEMBLY	(1)
2		COMPOSED OF	
3	B8608	1 FOLLOWER, MAGAZINE	
4	B8607 OR B8608	1 TUBE, MAGAZINE ASSEMBLY	x
5	B8607	1 SPRING, MAGAZINE	

*WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES
SUPERSEDES OLD TRACING C8694 UNDER REVISION DATE OF JAN. 8, 1944

[illegible]

DISPATCHED <i>CAR</i>	TRACED <i>CAR</i>	1st DISPATCH <i>C.C.P.</i>
CHECKED <i>4/14</i>	FILED	UNIT DISPATCHED <i>4/14</i>
SUBMITTED <i>4/14</i>		
ORDG. ORD. DEPT. APPROVED BY ORDER OF THE CHIEF OF ORDNANCE. <i>D. White</i>		
LT COL. ORD. DEPT. ORDNANCE DEPT., U. S. A.		

HEAT TREATMENT & FINISH

1/64" TO KNURL

MEDIUM KNURL

TRIGGER
FINISH 1
FOR ALTERNATIVE SEE DRG. B147780

PITOMETER RING (2)

PHYSICAL PROPERTIES	
Y.P.	
T.S.	
FL.	
RED.	
HT.	
BR.	
SCL.	
C.C.	

REVISIONS	
1	1/1/36
2	1/1/36
3	1/1/36
4	6-29-42
5	9-16-42
6	1-1-43
7	7-23-43
8	9-28-43
9	11-29-43

ORG PERTAINS TO

SYMBOL

CBT369

OFFICER	TRACER	LDG. OFFICER
FL.	1/6"	1/6"
CHECKER	1/6"	1/6"
SUBMITTER	1/6"	1/6"

APPROVED BY ORDER OF THE CHIEF OF ORDNANCE

LT COL JON BLOOM

ORDNANCE DEPT USA

TOLERANCE $\pm .01$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED
SUPERSEDES OLD TRACING B8604 UNDER REVISION DATE OF JAN. 15, 1936

SCALE 7

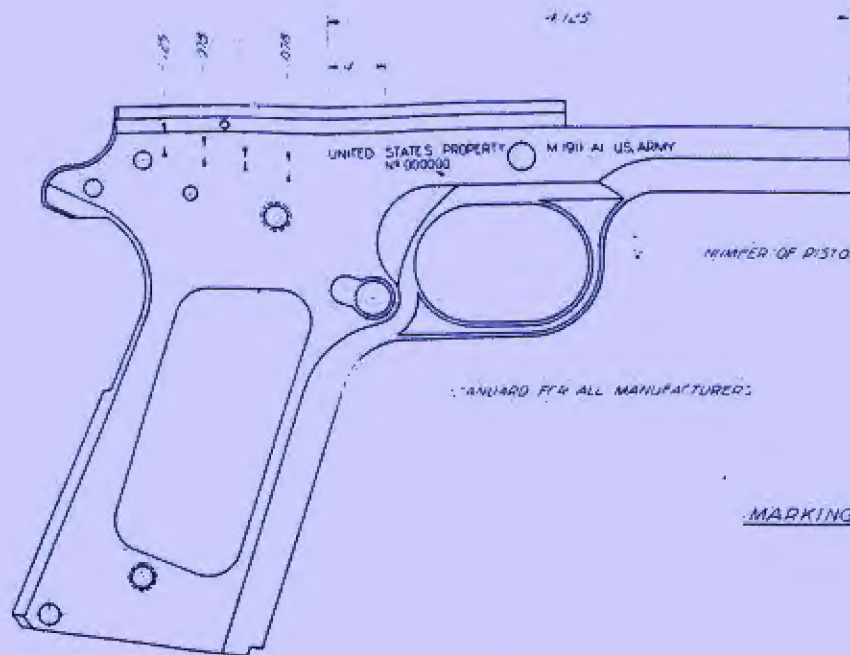
B 8604

PORTAL ATTACHMENT FINAL FINISH

STANDARD FOR ALL MANUFACTURERS

PHYSICAL PROPERTIES	MAX.	MIN.
Y.P.	1-15-30	75
T.S.	2-1-27-30	
ELC		
RED		
NO		
CLA		
SCU		

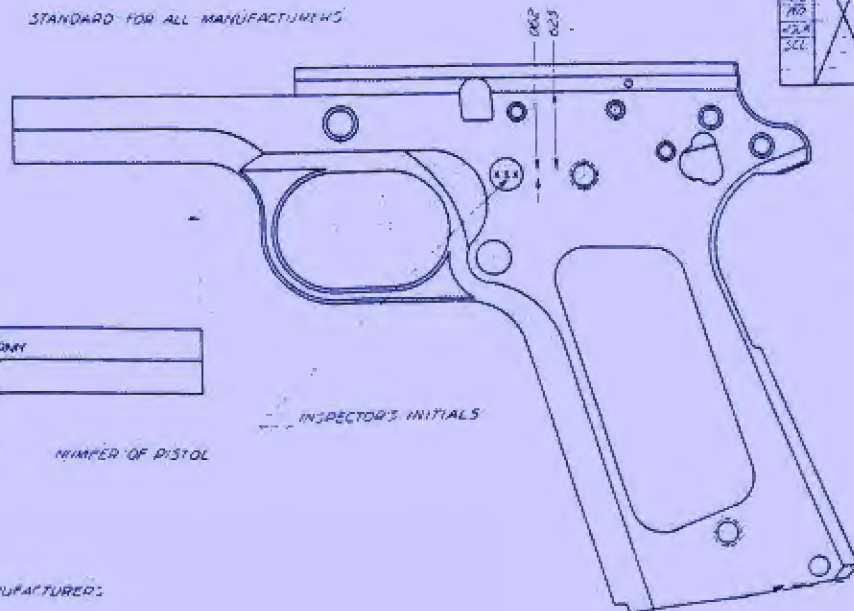
UNO PERTAINS TO
AC 71 AS AMMUNITION
DISSEM. RECEIPT, AC 71
DISSEM. RECEIVER



NUMBER OF PISTOL

STANDARD FOR ALL MANUFACTURERS

MARKINGS, RECEIVER



INSPECTOR'S INITIALS

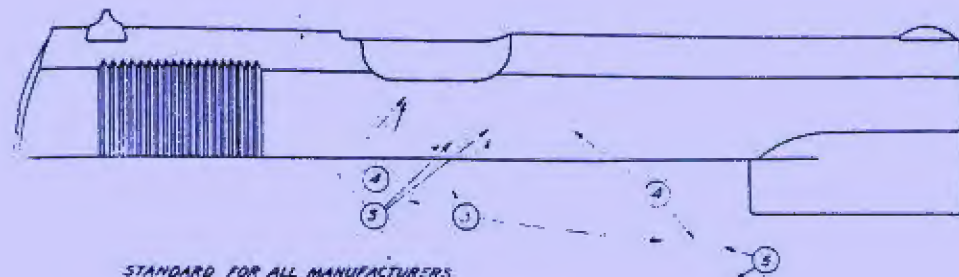
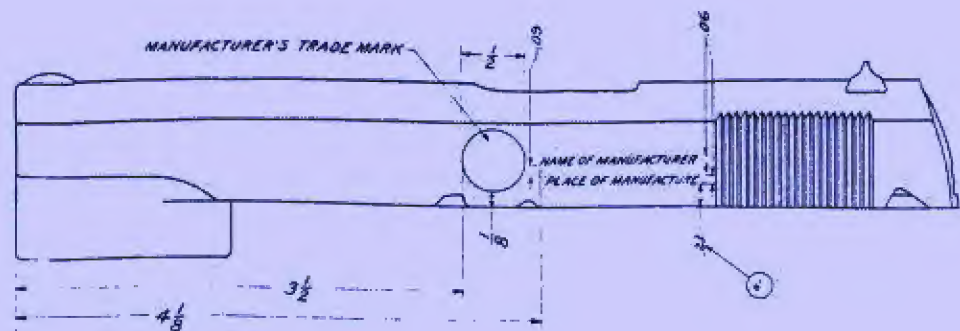
TOLERANCE ± 0.01 ALLOWED ON ALL DIMENSION, UNLESS OTHERWISE SPECIFIED
SUPERSEDES OLD TRACING C3843 UNDER REVISION DATE OF JAN 15, 1936

SCALE 2 C3843

SYMBOL	
MAM-6	
DESIGNED BY	ELU 704
CHECKED BY	ELU 704
APPROVED BY	ELU 704
DATE 1000 DEC 1936 U.S.A.	
APPROVED BY CHIEF OF THE BUREAU OF ORDNANCE	
1000 DEC 1936 U.S.A.	
ORDNANCE DEPT. U.S.A.	

PHYSICAL	MAY 1928
PARAPETITE.	REVISIONS
Y.P.	1 1-13-28
Y.S.	2 4-30-28
SL-2	3 1-2-28
RED.	4 8-15-28
MT. T	5 9-28-28
BR	6 11-1-28
SCL.	
CC.	

428	45AP MIAI
429	SLIDE ASSEMBLY
430	SLIDE



STANDARD FOR ALL MANUFACTURERS

MARKINGS, SLIDE

SUPERSEDES OLD TRACING C3845 UNDER REVISION DATE OF APRIL 30, 1936.

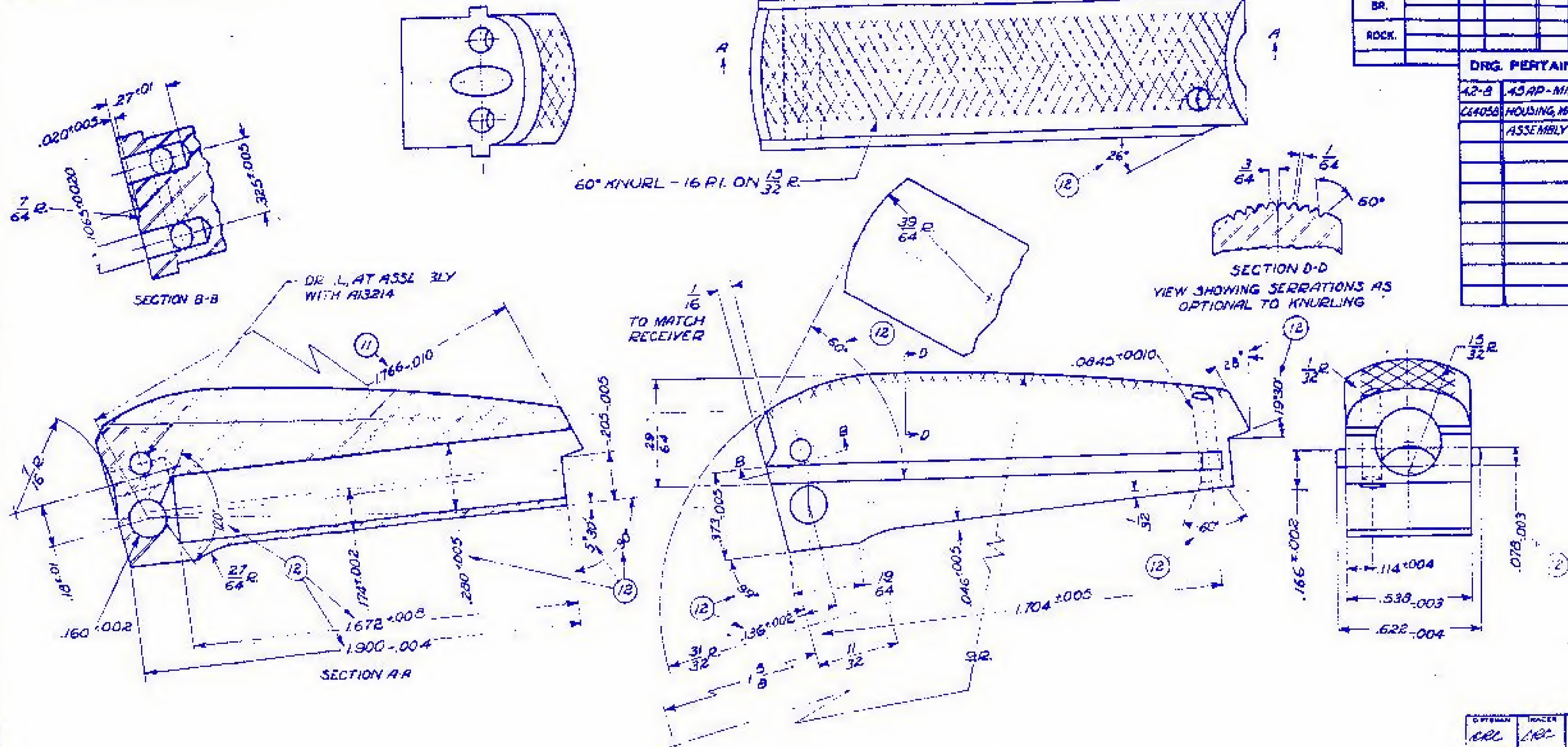
SCALE 7

C 3845

SYMBOL	
MAM-5	
PORT SHANK	THIRD OR FOURTH
6-6	7-6
CHECKER	SHIP OR TEAM
6-6	7-6
SIGNATURE	
[Signature]	
CAPTAIN, PORT U.S.	
ORDNANCE DEPT. U.S.	
IT FOR AND THIRDS	
ORDNANCE DEPT. U.S.	

HEAT TREATMENT & FINAL FINISH

PHYSICAL PROPERTIES		MAY 1, 1928			
		REVISIONS			
Y.P.		10	6-5-34		
T.S.		11	8-8-20		
EL. 2		12	10-23		
RED					
BR.					
ROCK.					

[illegible]

HOUSING MAINSPRING C3841-12

FINISH f
MANUFACTURING COMPONENT

TOLERANCE (±) ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED
SUPERSEDES OLD TRACING C3841 UNDER REVISION DATE OF JUNE 15, 1944

SCALE $\frac{4}{1}$

C3841

DISPATCH	TRACER	LOG SYSTEM
<i>REL</i>	<i>REL</i>	<i>E.C.P.</i>
CHIEF	<i>100%</i>	CHIEF DISPATCH
<i>100%</i>	<i>100%</i>	<i>98</i>

SUBMITTED:

E. J. [Signature]

100% REL. ORD DEPT.

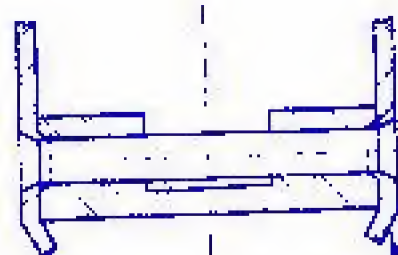
APPROVED BY ORDER OF THE
CHIEF OF ORDNANCE:-

[Signature]

100% REL. ORD DEPT.

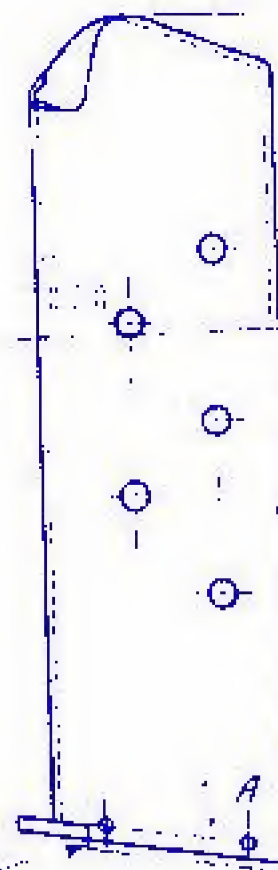
ORDNANCE DEPT., U. S. A.

HEAT TREATMENT & FINAL FINISH



SECTION A-A
SCALE $\frac{4}{1}$

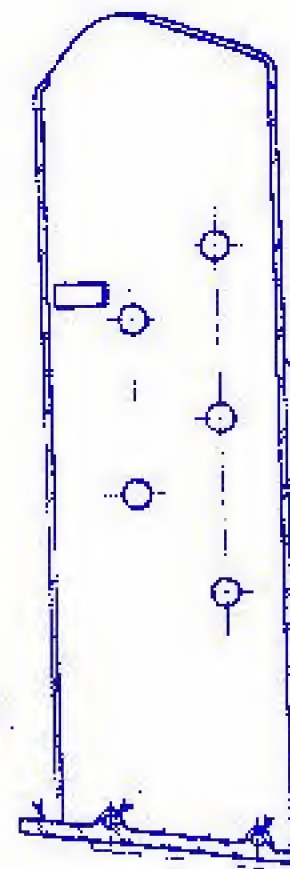
SET STOCK TO BASE-3 SIDES-
GRIND FLUSH



HEAT TREAT
1 $\frac{3}{4}$ - 1

BASE-B8606

STAKE TUBE TO BASE
RIVET PIN ON BOTH ENDS
AND FINISH FLUSH



TUBE-C8695

PIN-A13216

LIST OF COMPONENTS

1	2	3	4
LINE NUMBER	DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT	NO REQUIRED PER UNIT ASM
1	B147114	TUBE, MAGAZINE, ASSEMBLY	*
2		COMPOSED OF	(1)
3	B8606	1-BASE, MAGAZINE	*
4	A13216	2-PIN, MAGAZINE BASE	*
5	C8695	1-TUBE, MAGAZINE	*

*WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES
SUPERSEDES OLD TRACING B147114 UNDER REVISION DATE OF JAN. 8, 1944

PHYSICAL PROPERTIES

Y.P.
T.S.
EL 2
RED.
BR.
ROCK.

JANUARY 15, 1936

REVISIONS

7 1-8-44

DRG. PERTAINS TO

42-B

45AP-M11A1

C8694

MAGAZINE, AS

TUBE, MAGAZINE, ASSEMBLY (B)147114
MANUFACTURING ASSEMBLY

FOR WELDED DESIGN
SEE DRAWING B147114A



SPRINGFIELD ARMORY

B147114

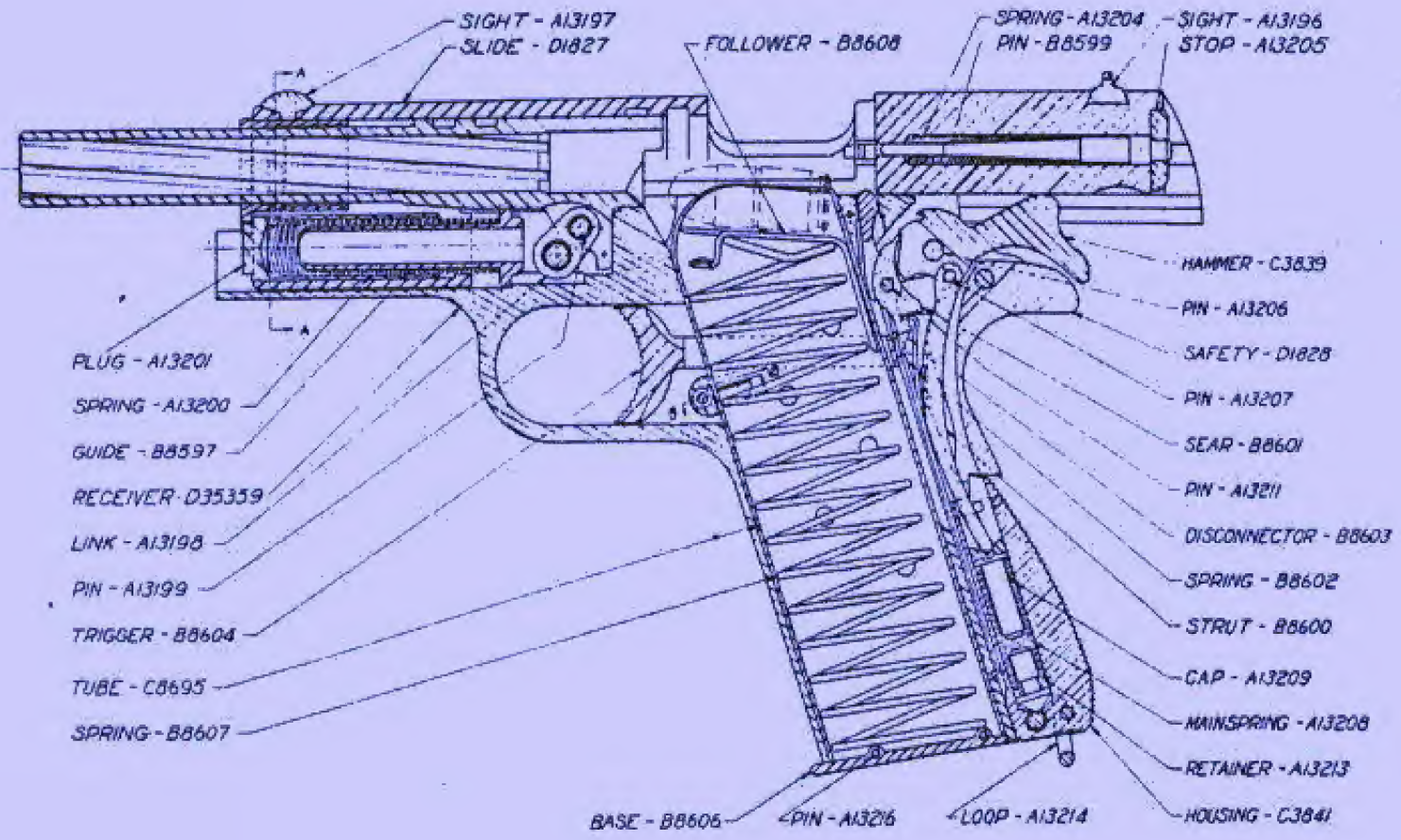
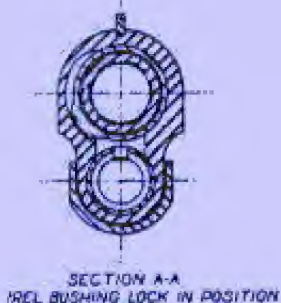
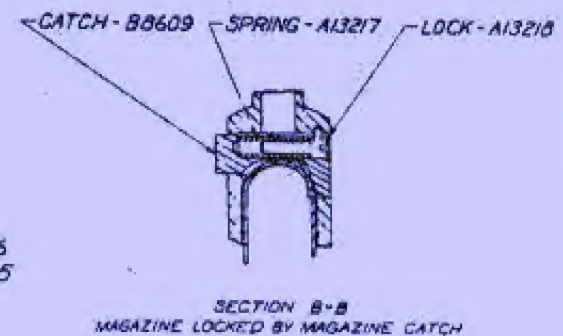
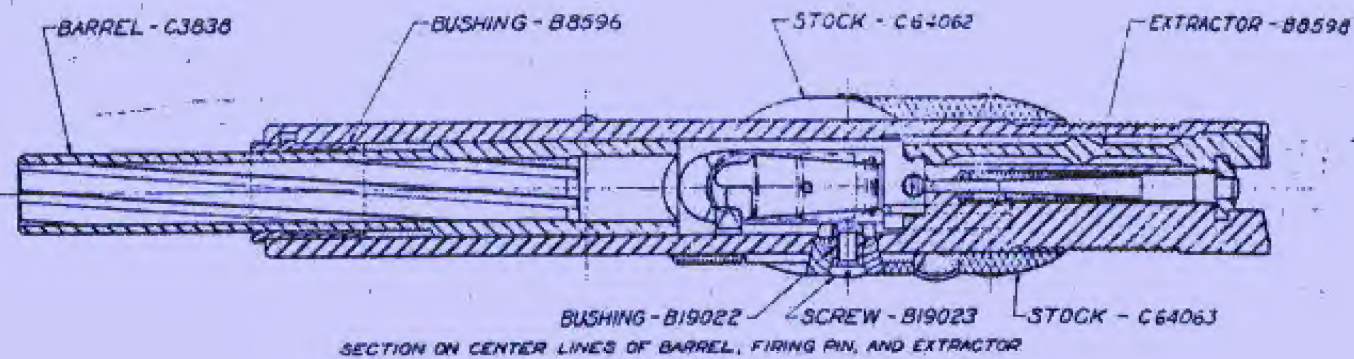
OFFICER IN CHARGE
E.C.P. E.C.P. E.C.P.

CHECKER
S.A. S.A. S.A.

SUBMITTED:
S.A. S.A. S.A.

APPROVED BY ORDER OF THE
CHIEF OF ORDNANCE

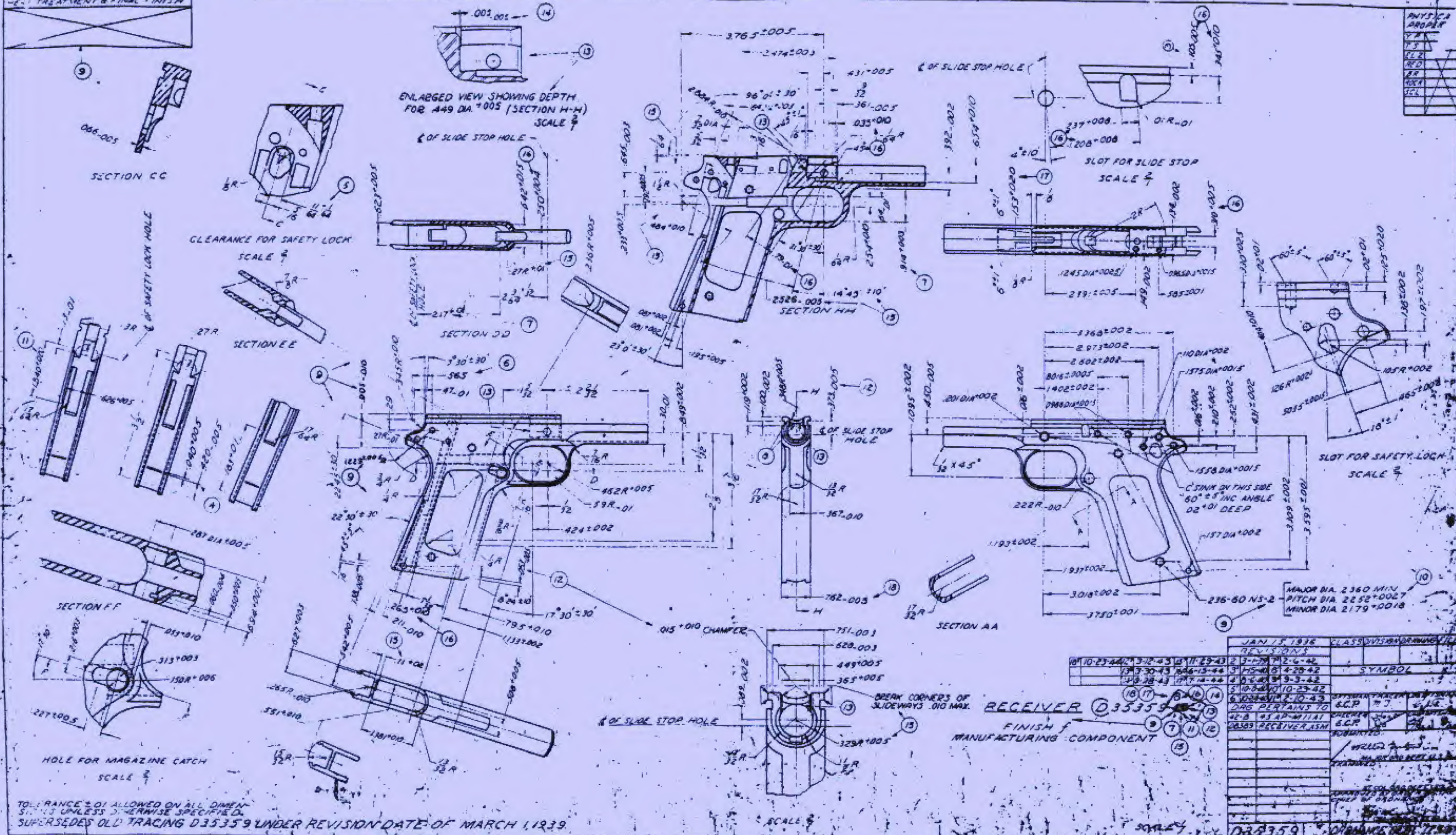
LT COL ORD. DEPT.
ORDNANCE DEPT., U.S.A.

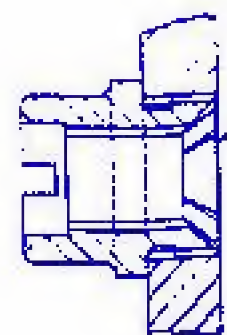


PART OLD TRACING E269 UNDER REVISION DATE OF JAN 13, 1936

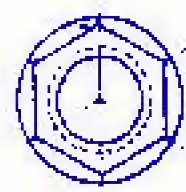
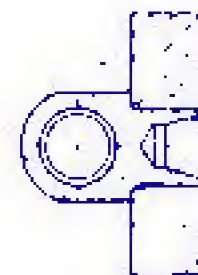
PISTOL, AUTOMATIC CAL. 45 M1A1 SECTIONAL VIEWS			
JAN 13, 1936	CLASS	DIVISION	DRAWING FILE
REVISIONS	42	B	32
SYMBOL			
VYP2			
OFFSHORE FABRICATOR'S LOG SHEET			
488888			
ORG PERTAINS TO			
42-B	42-B	42-B	42-B
SUBMITTED			
CAPT ORD DEPT USA			
EXAMINED			
W. W. W. W.			
CAPT ORD DEPT USA			
APPROVED BY ORDER OF THE			
CHIEF OF ENGINEERING			
CAPT ORD DEPT USA			
ORANGE DEPT USA			

PHYSICAL PROPERTIES	
TEMP.	
STRENGTH	
WEAR	
OTHER	

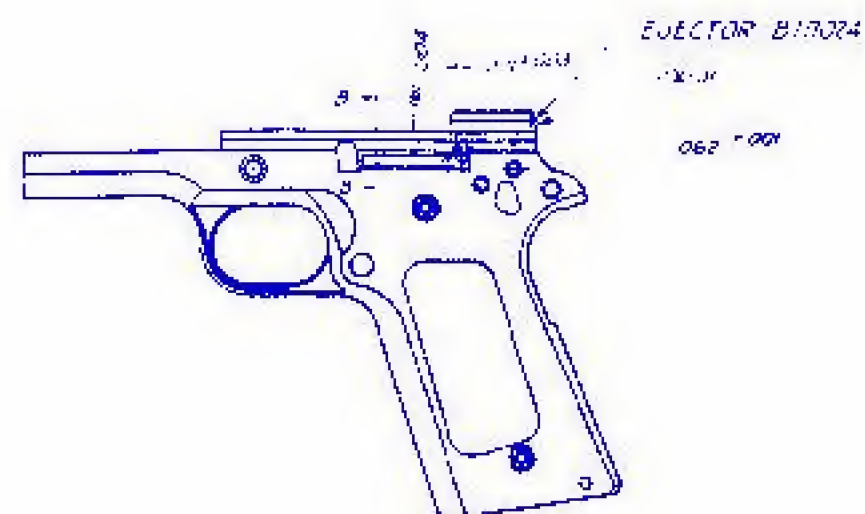
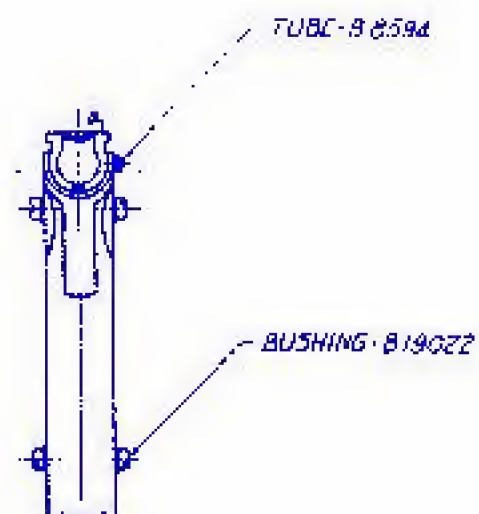
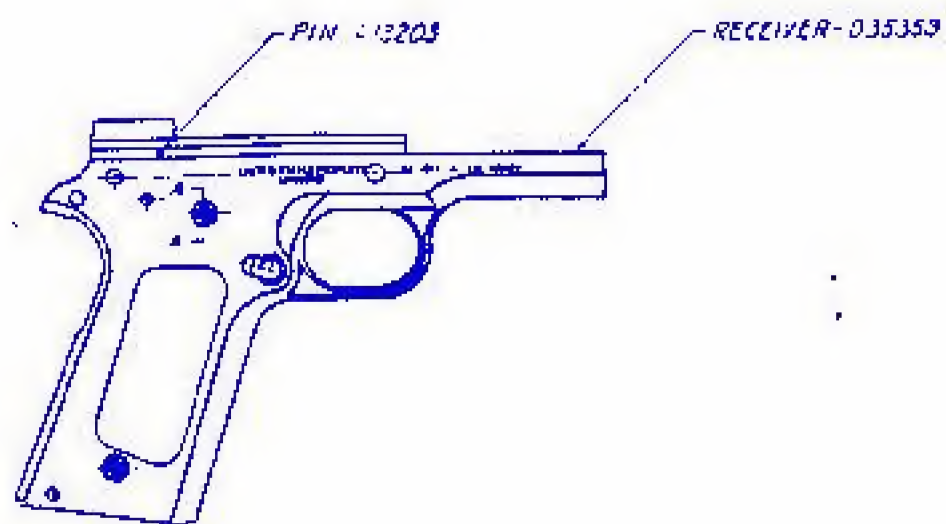




ST-141

SECTION A-A
SCALE 4

ST-141

SECTION B-B
SCALE 4

RECEIVER ASSEMBLY

LIST OF COMPONENTS

LINE NUMBER	QTY	NAME OF COMPONENT	UNIT ASSEMBLY
1	1	RECEIVER ASSEMBLY	1
2	1	COMPOSED OF:	
3	1	BUSHING STOCK SCREW	
4	1	EJECTOR	
5	1	PIN EJECTOR	
6	1	RECEIVER	
7	1	TUBE PLUNGER	

WILL NOT BE USED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES
 PERSON'S CL. TRACING D.B. 19 UNDER REVISION DATE OF JAN 15, 1936

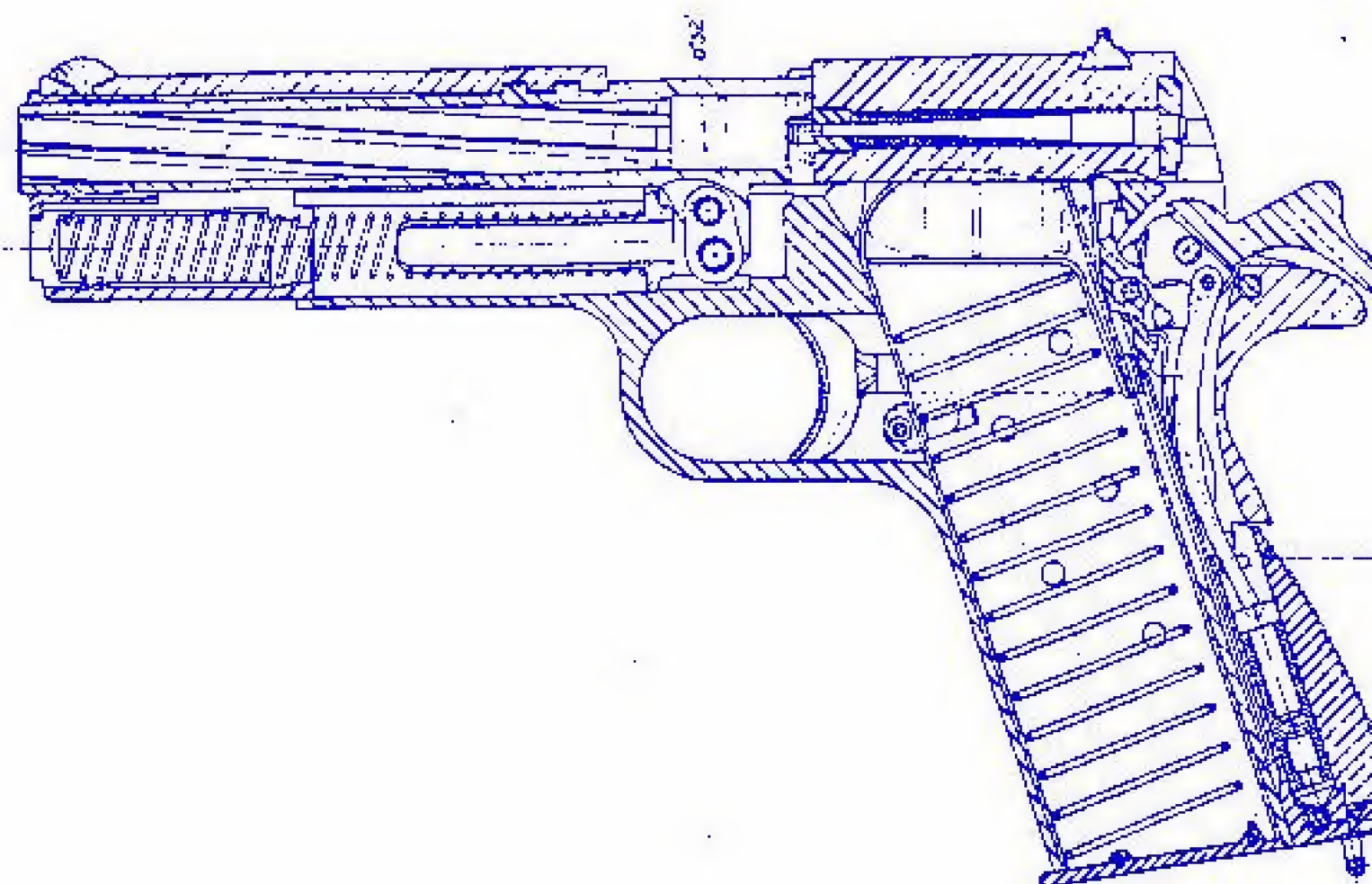


MAY 1 1978		CLASS	DIVISION	DRAWING	FILE
REVISIONS					
1	1-25-30				
2	1-27-30				
3	3-1-39				
SYMBOL					
NYR 1					
OFFICER IN CHARGE		LOG. REVISION			
CHECKER		DRAWN			
ORG. PERTAINS TO					
408 654741					
APPROVED BY ORDER OF THE					
CAPT. AND DEPT. USA					
131 DWS DEPT. USA					

80,1897 SEPT 9, 1902
COLT'S PAT. F.A. MFG. CO.
HARTFORD, CT. U.S.A.

LOCK - C.3540

STOP - 88595



PIN - A132/C

- PM - 43215

- 21N - 4132/2



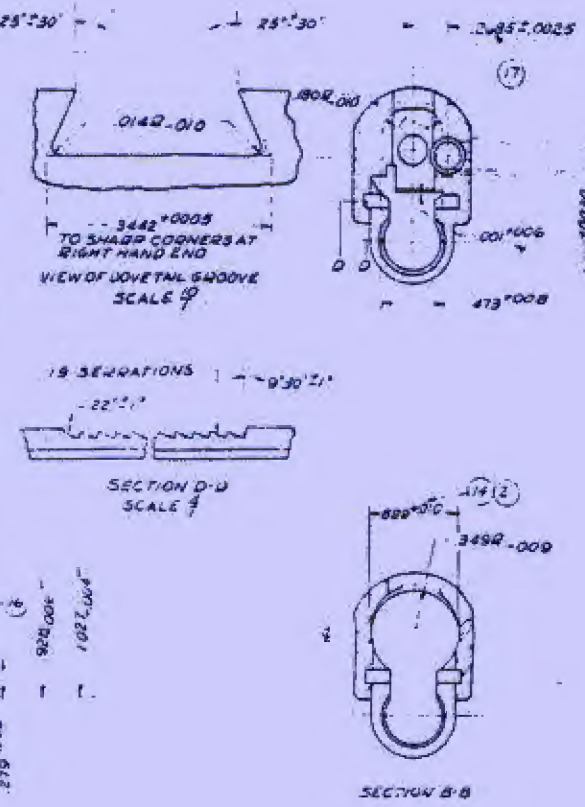
SECTION C C
MAGAZINE FOLLOWER IN CONTACT WITH SLIDE STOP

SUPERSEDES IN PART OLD TRACKING E763 UNDER REVISION DATE OF JAN 15, 1936

[illegible]

10/27/2016

PHYSICAL PROPERTIES	
Y.P.	
T.S.	
CLP	
PEO	
BA	
AGE	
SC	



155

HORIZONTAL

3492

3492

SECTION F-F SECTION E-E

VIEW TO CLARIFY 0.5" DIMENSION ON BARREL CLEARANCE CUT (DIMENSIONS FOR REFERENCE ONLY)

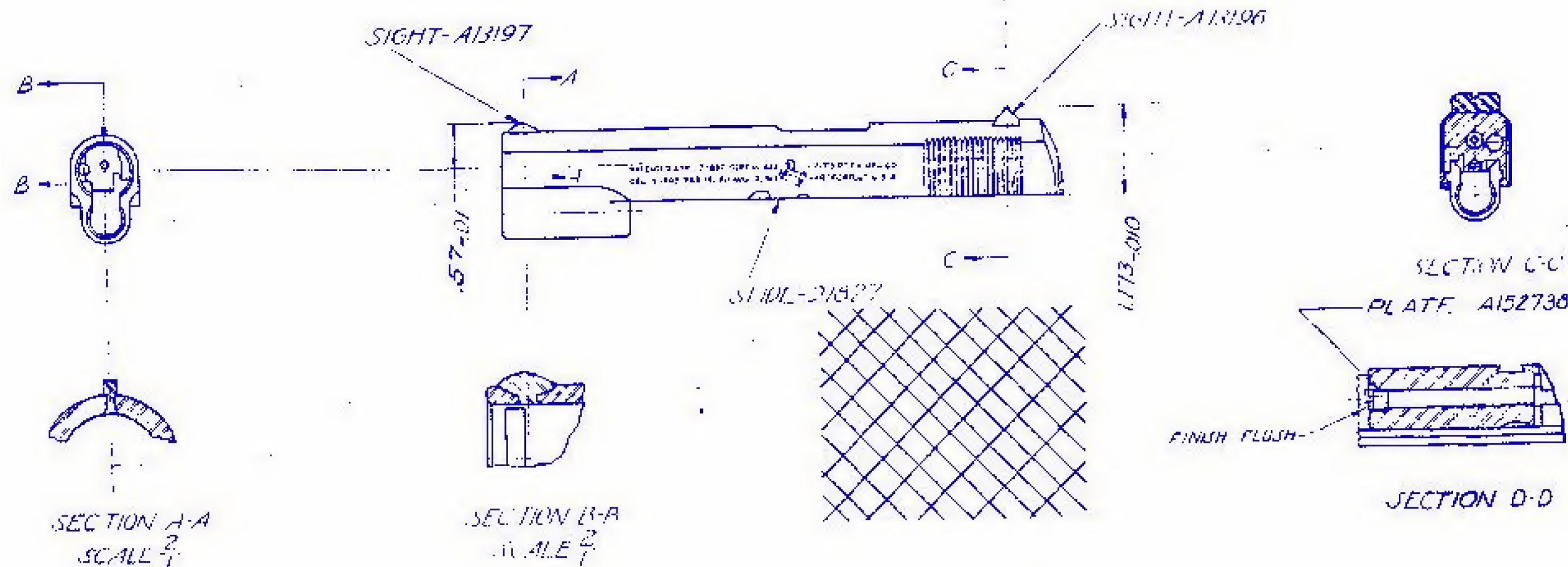
TOLERANCE $\pm .01$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED

[illegible]

HEAT TREATMENT & FINAL FINISH

PHYSICAL PROPERTIES		MAY 1, 1928 REVISIONS	
Y.P.		1	1-15-36
T.S.		2	2-14-33
EL. 2		3	8-13-33
RED.		4	3-7-33
HT. T.		5	9-4-43
BR.		6	2-6-43
		7	10-23-41
SCL.			
C.C.			

DRG. PERTAINS TO
42-8 43AP. M11A1



LIST OF COMPONENTS

1	2	3	4
LINE NUMBER	DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT	NO. REQUIRED PER UNIT ASSEMBLY
1	C8697	SLIDE, ASSEMBLY	(1)
2		COMPOSED OF:	
3	A13197	1-SIGHT, FRONT	
4	A13196	1-SIGHT, REAR	
5	D1827	1-SLIDE	*
6	A152738	1-PLATE, RECOIL	*

TOLERANCE ±.01 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED

* WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES.
SUPERSEDES OLD TRACING C8697 UNDER REVISION DATE OF JAN. 15, 1936.



SYMBOL	
XWS 5	
OFFICER IN CHARGE	TRACER
CHECKER	DATE
SUBMITTER	
CAPT. TRD. DEPT. USA	
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE	
LT COL. ORD. DEPT. USA	
ORDNANCE DEPT. U.S.A.	

C8697

HEAT TREATMENT & FINAL FINISH

PHYSICAL PROPERTIES

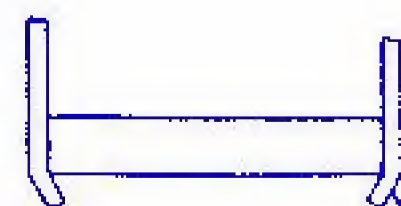
Y.P.
T.S.
EL. 2
RED.
BIR
ROCK

JANUARY 8, 1944

REVISIONS

DRG. PERTAINS TO

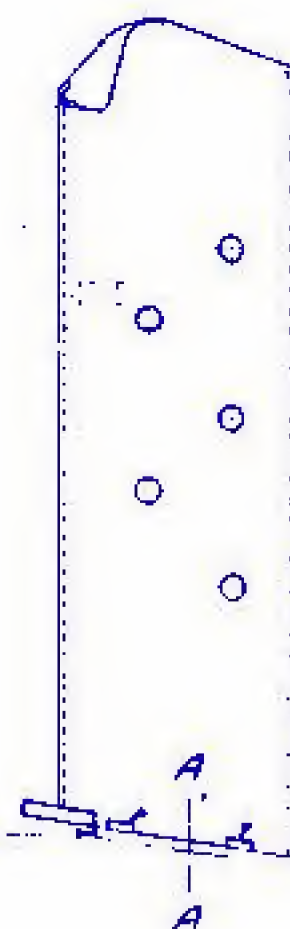
42-8 45AP-MIIAI
C8694 MAGAZINE, ASM.



SECTION A-A

SCALE $\frac{4}{1}$

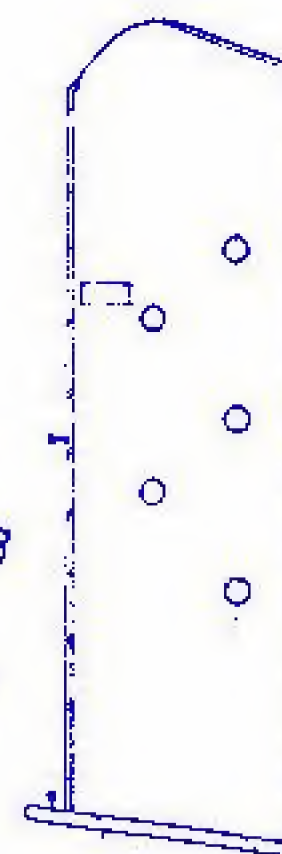
SET STOCK TO BASE - 3 SIDES
GRIND FLUSH



TUBE C8695

BASE B7310043

CRIMP WELD OR SURFACE
WELD - BOTH SIDES



$1 \frac{3}{4}$ 1/16
HEAT TREAT

LIST OF COMPONENTS

1	2	3	4
LINE NUMBER	DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT	NO. REQUIRED PER UNIT ASM.
1	B147114A	TUBE, MAGAZINE, ASSEMBLY	*
2		COMPOSED OF	(1)
3	B7310043	1-BASE, MAGAZINE	*
4	C8695	1-TUBE, MAGAZINE	*

*WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES

TUBE, MAGAZINE, ASSEMBLY B147114 A
MANUFACTURING ASSEMBLY

FOR STANDARD DESIGN
SEE DRAWING B147114



SPRINGFIELD ARMORY

B147114A

OFFSMAN CPC	TRACER CPC	LDD OFFSMAN C.C.P.
CHECKER [Signature]	[Signature]	CHIEF OFFSMAN [Signature]

SUBMITTED:
[Signature]
OLD ENG. ORD. DEPT.

APPROVED BY ORDER OF THE
CHIEF OF ORDNANCE:

[Signature]
LT. COL. ORD. DEPT.

ORDNANCE DEPT., U.S.A.